

CLAIMS

I claim:

1. A method of making an emblem comprising the steps of:

providing a fabric layer;

5 subjecting the fabric layer to a calendering process comprising the application of heat and pressure;

applying a pattern on a first surface of the fabric layer; and

bonding a second layer of thermoplastic adhesive material to a second surface of the fabric layer.

10 2. The method of making an emblem of claim 1, wherein the step of subjecting the fabric layer to a calendering process is performed before the step of applying the pattern.

3. The method of making an emblem of claim 1, wherein the step of subjecting the fabric layer to a calendering process is performed before the step of bonding the second layer.

4. The method of making an emblem of claim 1, wherein the step of subjecting the fabric layer to a calendering process is performed after the step of applying the pattern.

15 5. The method of making an emblem of claim 1, wherein the step of subjecting the fabric layer to a calendering process is performed after the step of bonding the second layer.

6. The method as recited in claim 1 wherein the applied temperature is in the range of 370 - 420°F.

20 7. The method as recited in claim 1 wherein the applied pressure is in a range of 300 – 450 lbs. per linear inch.

8. The method as recited in claim 1 wherein the application of heat and pressure causes fibers of the fabric to be flattened and at least one surface of the fabric layer to include a luster.